

What is claimed is:

1. A drawer panel for the front end of a drawer, the panel comprising:
an elongated wall having a front side and a rear side,
a projection on the wall and having a base portion extending rearwardly from the rear side of the wall and an attachment portion integral with the base portion and extending therefrom along the rear side of the wall for cooperation with the rear side of the wall to define a channel therebetween, and
a drawer pull at the front side of the wall.
2. The drawer panel of claim 1, wherein the panel is of unitary one-piece construction.
3. The drawer panel of claim 1, wherein the attachment portion of the projection extends substantially parallel to a facing portion of the rear side of the wall.
4. The drawer panel of claim 1, wherein the wall includes a first portion extending substantially parallel to a first plane and a second portion extending substantially parallel to the second plane inclined with respect to the first plane.
5. The drawer panel of claim 1, wherein the projection is a first projection, and further comprising a second projection on the wall and having a base portion extending rearwardly from the rear side of the wall and an attachment portion integral with the base portion of the second projection and extending therefrom along the rear side of the wall for cooperation with the rear side of the wall to define a second channel therebetween.
6. The drawer panel of claim 5, wherein one of the first and second projections includes portions cooperating with the rear side of the wall to define channels respectively opening in opposite directions.

7. The drawer panel of claim 6, wherein the one projection is substantially T-shaped in transverse cross section.

8. The drawer panel of claim 1, wherein the channel extends the entire length of the wall.

9. The drawer panel of claim 1, wherein the drawer pull projects forwardly of the wall.

10. The drawer panel of claim 9, wherein the drawer pull extends the entire length of the wall.

11. A drawer comprising:

a drawer body including a bottom wall and a peripheral wall structure extending upwardly from the bottom wall;

mounting structure on the peripheral wall structure and including a base portion projecting forwardly from the peripheral wall structure and an attachment portion projecting from the base portion and extending above and/or below the base portion; and

a front panel including an elongated panel wall having a front side and a rear side,

and a projection on the panel wall and having a base portion extending rearwardly from the rear side of the panel wall and an attachment portion integral with the base portion and extending therefrom along the rear side of the panel wall for cooperation with the rear side of the panel wall to define a channel therebetween,

the attachment portion of the mounting structure being slidably receivable in the channel of the front panel for mounting the front panel on the drawer body in a mounted condition extending across a front end of the drawer body.

12. The drawer of claim 11, wherein the attachment portion of the mounting structure is frictionally retained in the channel.

13. The drawer of claim 12, wherein the front panel is crimped to the mounting structure.

14. The drawer of claim 11, wherein the projection is a first projection, the front panel further including a second projection on the panel wall including portions cooperating with the rear side of the panel wall to define a second channel therebetween.

15. The drawer of claim 14, wherein at least one of the projections includes portions cooperating with the rear side of the panel wall for forming two channels therebetween respectively opening in opposite directions.

16. The drawer of claim 11, wherein the attachment portion includes a folded-under portion.

17. The drawer of claim 16, wherein the folded-under portion overlies and contacts another portion of the attachment portion.

18. The drawer of claim 11, wherein the drawer body has an open front, the front panel closing the open front of the drawer body.

19. The drawer of claim 11, wherein the peripheral wall structure includes a front wall, the front panel being mounted on the front wall.

20. The drawer of claim 11, wherein the peripheral wall structure includes two side walls, the mounting structure including portions projecting from each side wall.

21. A method of making a drawer comprising:

providing a drawer body with mounting structure including a base portion projecting forwardly from a front end of the drawer body and an attachment portion projecting from the base portion and extending above and/or below the base portion,

providing a drawer panel including an elongated panel wall having a front side and a rear side and a projection extending from the rear side and cooperating therewith to define a channel therebetween, and

slidingly inserting the attachment portion of the mounting structure in the channel of the drawer panel and sliding the panel therealong until the panel reaches a mounted position extending across the front end of the drawer body.

22. The method of claim 21, and further comprising crimping the panel to the mounting structure when the panel has been moved to its mounted position.